



## **Flooring Systems Product Guide**



# Primer / Sealer

Ероху

|  | Penetration for Top Coat Adhesion   |  |  |  | High-Performance Build and Protection  |  |  |  |
|--|---|--|--|--|--|--|--|--|
| Product V155 100% Solids<br>Pre-Primer   |   |  | V156 Moistu<br>Quick Set Ep  |  | V440 Waterborne<br>Amine Epoxy   |  |  |  |
| England Moore<br>CORDECH<br>HIGH PERFORMANCE<br>100% SOLIDS<br>EPORY<br>PRE-PRIMER |   |  |  | DLERANT  |  |  |  |  |
| Product Type   | 2-Compone   | ent Epoxy  | 2-Component Po   | olyamide Epoxy   | 2-Compon <mark>ent Ami</mark>  | ne Adduct Epoxy  |  |  |
| Usage  | A superior low-viscosity<br>primer that is an impor<br>proper prep of bare con<br>and moderate industria<br>flooring systems. Also v<br>coat on previous finishe<br>bonding of the subseq | crete for heavy-duty<br>al/commercial<br>rersatile as a barrier<br>es to ensure  | A fast-dry, waterborne<br>formulated to provide<br>abrasion and impact in<br>used on concrete floc<br>can be used as a stan-<br>(two coats) or as a base<br>performance floor syst<br>cross-linked formula in<br>subject to severe con | e superior chemical,<br>resistance when<br>ors. This product<br>d-alone clear finish<br>secoat for high-<br>stems. The highly<br>s suited for floors | Moderate- to heavy-duty protection<br>in commercial environments exposed<br>to frequent foot traffic and occasional<br>traffic of lightweight rubber-tired<br>vehicles, intermittent spillage of mild<br>chemicals, occasional steam cleaning<br>and powerwashing. |  |  |  |
| Features   | <ul> <li>Top coat with mos<br/>epoxies, urethanes</li> <li>Does not shrink</li> <li>Displaces moisture<br/>and seals</li> <li>Prevents outgassir</li> </ul>                               | , acrylics<br>e as it penetrates   | - Quick-set formula that can tolerate<br>some moisture in the masonry<br>- Water cleanup   |  | - Water cleanup<br>- Easy application with excellent<br>adhesion<br>- Very good resistance to water<br>and chemicals<br>- Fast dry   |  |  |  |
| Application<br>Notes   | Self-levelling 98% solid<br>sprayed, brushed or ro  |  | Brush and roll, or squeegee<br>with back roll.   |  | Ideal for application following<br>acid etching; tolerant of light levels<br>of moisture. Spray, roll or brush.  |  |  |  |
| Dry Time<br>(25 °C/77 °F)  | To touch, 12 hrs. Reco.<br>12 hrs. (max 72 hours)<br>*Recoat after 72 hours: Abra<br>to ensure proper intercoat a   | de the surface   | To touch, 2 hrs. Recoat, 3 hrs.<br>(max 72 hours). When used as<br>stand-alone sealer: light use, 3 days;<br>moderate to heavy use, 5-7 days.<br>*Recoat after 72 hours: Abrade the surface<br>to ensure proper intercoat adhesion.    |  | To touch, 2 hrs. Recoat, 8 hrs. (max 72<br>hours) Full cure, 3-5 days.<br>*Recoat after 72 hours: Abrade the surface<br>to ensure proper intercoat adhesion.   |  |  |  |
| VOC (mixed)  | < 50 g/L  |  | < 100 g/L  |  | < 250 g/L  |  |  |  |
| Custom Colours   | 5 Clear only  |  | Clear only   |  | Available (Colour Preview® colorant)   |  |  |  |
| Vol. Solids<br>(mixed)   | 98.0%   |  | 31.0%  |  | 43.5%  |  |  |  |
| Technical<br>Data  | Specular Gloss<br>Mixing Ratio<br>Induction Time (25 °C/77 °F)<br>Pot Life (25 °C/77 °F)<br>Wet Film Thickness<br>Dry Film Thickness<br>Practical Coverage<br>(masonry)                   | 65+ @ 60 <sup>0</sup><br>3:1<br>30 mins.<br>3-4 hrs.<br>2.0 - 3.2 mils.<br>2.0 - 3.2 mils.<br>46.5 - 74.3 sq. m.<br>(500 - 800 sq. ft.)/3.79 L | Specular Gloss<br>Mixing Ratio<br>Induction Time (25 °C/77 °F)<br>Pot Life (25 °C/77 °F)<br>Wet Film Thickness<br>Dry Film Thickness<br>Theoretical Coverage   | 45-55 @ 60 <sup>0</sup><br>4.3:1<br>None<br>1 hr.<br>4.5-5.3 mils.<br>1.4 - 1.6 mils.<br>27.9 - 32.5 sq. m.<br>(300 - 350 sq. ft.)/3.79 L            | Specular Gloss<br>Mixing Ratio<br>Induction Time (25 °C/77 °F)<br>Pot Life (25 °C/77 °F)<br>Wet Film Thickness<br>Dry Film Thickness<br>Theoretical Coverage   | 85+ @ 60 <sup>0</sup><br>3:1<br>30 mins.<br>2 hrs.<br>3.4 - 4.3 mils.<br>1.5 - 1.9 mils.<br>34.8 - 44.1 sq. m.<br>(375 - 475 sq. ft.)/3.79 L |  |  |

## 

#### **High-Performance Build and Protection**

#### V400 Polyamide Ероху



#### 2-Component Polyamide Epoxy

A medium-build epoxy for moderate- to heavy-duty performance in commercial/ industrial environments exposed to heavy foot traffic and occasional traffic of lightweight rubber-tired vehicles, intermittent spillage of mild to heavier chemicals, occasional steam and chemical cleaning.

Wet Film Thickness

Drv Film Thickness

Theoretical Coverage

- Highly cross-linked film

- Resists many chemicals and solvents
- Suitable for immersion

Can be applied over most existing industrial coatings in good condition. Spray, roll or brush.

To touch, 6 hrs. Recoat, 10-12 hrs. Foot traffic, 24-48 hrs. Full cure, 7 days.

< 340 g/L

Available (IM colorant)

63.0% Gloss, 62.0% Semi-Gloss, 66.0% Hi Build

| Specular Gloss               | Gloss 85+ @ 60°             |
|------------------------------|-----------------------------|
|                              | Semi-Gloss 40-50 @ 60°      |
|                              | Hi Build 65-75 @ 60°        |
| Mixing Ratio                 | 1:1                         |
| Induction Time (25 °C/77 °F) | 30 mins.                    |
| Pot Life (25 °C/77 °F)       | 7 hrs.                      |
| Wet Film Thickness           | Gloss/SG 3.2 - 4.0 mils.    |
|                              | Hi Build 6.4 – 8.0 mils.    |
| Dry Film Thickness           | Gloss/SG 2.0-2.5 mils.      |
|                              | Hi Build 4.2 - 5.3 mils.    |
| Theoretical Coverage         | Gloss/SG 37.2 – 46.5 sq. m  |
|                              | (400 - 500 sq. ft.)/3.79 L  |
|                              | Hi Build 18.6 – 23.2 sq. m. |
|                              | (200 - 250 sq. ft.)/3.79 L  |
|                              |                             |

5 sq. m. 79 L

| High-renormance build and Protection   |  |   |   |  |  |
|--|--|---|---|--|--|
| V410 Fa:<br>Polyamide  |  | V160 Epoxy Mastic   |   |  |  |
| Benjaman MA<br>ECOROT<br>HIGH PERFOI<br>FAST DI<br>POLYAM<br>ECON  | ECH:<br>MANGE<br>IDE   | Benjamin Moure<br>ECCROTECH<br>HIGH PERFORMANCE<br>EDXY<br>MASTIC<br>COATING  |   |  |  |
| 2-Co <mark>mponent</mark><br>Amine I   |  | 2-Component P   | olyamide Epoxy  |  |  |
| A high-build epoxy for<br>to heavy-duty perform,<br>commercial/industrial e<br>exposed to heavy foot<br>occasional traffic of ligh<br>rubber-tired vehicles, in<br>of mild to heavier chen<br>steam and chemical cle | ance in<br>environments<br>traffic and<br>itweight<br>itermittent spillage<br>nicals, occasional | A high-build epoxy th<br>duty protection in har<br>commercial environm<br>to heavy equipment a<br>constant moisture, int<br>chemical spills, and fre<br>with chemicals, steam<br>washers. | sh industrial/<br>ients exposed<br>ind foot traffic,<br>ermittent strong<br>equent cleaning |  |  |
| - Rapid return to serv<br>(24 hrs. at 25 °C/77°<br>- Can be applied dow<br>with 5-day cure   | °F) with high build  | - High-build film<br>- Suitable for immersion<br>- Outstanding abrasion resistance  |   |  |  |
| Spray, roll or brush.  |  | Spray, roll or brush.   |   |  |  |
| To touch, 3-4 hrs. Recc<br>to a maximum of 21 d<br>Full cure, 24 hrs.<br>*Recoat after 21 days: Abrad<br>to ensure proper intercoat a  | ays.<br>e the surface  | To touch, 4 hrs. Recoat, 12 hrs.<br>to a maximum 6 weeks.<br>Full cure, 3-4 days.<br>*Recoat after 6 weeks: Abrade the surface<br>to ensure proper intercoat adhesion.                    |   |  |  |
| < 250 g/L  |  | < 200 g/L   |   |  |  |
| Available (IM coloran  | t)   | Available (IM colorant)   |   |  |  |
| 72.0%  |  | 79.0%   |   |  |  |
| Specular Gloss<br>Mixing Ratio<br>Induction Time (25 °C/77 °F)<br>Pot Life (25 °C/77 °F)<br>Wat Film Thickness   | Satin 35-40 @ 60 <sup>0</sup><br>1:1<br>30 mins.<br>3 hrs.<br>3 2 - 4 6 mils.                    | Specular Gloss<br>Mixing Ratio<br>Induction Time (25 °C/77 °F)<br>Pot Life (25 °C/77 °F)<br>Wet Film Tbickness  | Semi-Gloss 45-55+@60 <sup>0</sup><br>1:1<br>15 mins.<br>2 hrs.<br>5 8 - 9 2 mils            |  |  |

3.2 - 4.6 mils.

2.3 - 3.3 mils.

32.5 - 46.5 sq. m.

(350 - 500 sq. ft.)/3.79 L

# COROTECH EPOXY FLOOR COATING

5.8 - 9.2 mils.

4.6 - 7.2 mils.

16.3 – 25.5 sq. m.

(175 - 275 sq. ft.)/3.79 L

Wet Film Thickness

Dry Film Thickness

Theoretical Coverage

#### 2-Component Cycloaliphatic Amine Epoxy

V430 100% Solids Epoxy

0% SOLIDS

Heavy-duty protection from a 100% solids epoxy for demanding industrial/ commercial environments exposed to heavy vehicular and pedestrian traffic, constant moisture, intermittent strong chemical spills, and frequent cleaning with chemicals, steam and power washers.

- Self-levelling 100% solids formula - Low VOC

- Tenacious adhesion to concrete
- Outstanding durability - Smooth gloss finish

Apply with a squeegee with back roll, wearing spiked shoes

To touch, 6 hrs. Recoat, 12-24 hrs. Full cure, 7 days. \*Recoat after 24 hours: Abrade the surface to ensure proper intercoat adhesion.

< 50 g/L

Ready mixed colours only

100.0%

Specular Gloss . Mixing Ratio Induction Time (25 °C/77 °F) Pot Life (25 °C/77 °F) Wet Film Thickness Dry Film Thickness Theoretical Coverage

80+@60° Colours 2:1 Clear 1.66:1 None 30 mins. 10.7 - 16.0 mils. 10.6 - 15.9 mils. 9.3 - 13.9 sq. m. (100 - 150 sq. ft.)/3.79 L

## Urethane

#### **High-Performance Appearance and Protection**

#### V540 Waterborne Urethane



#### 2-Component Acrylic Polyurethane

A durable finish delivering performance and appearance in industrial/commercial environments exposed to heavy-tired vehicle traffic, strong chemicals, and exterior weather conditions.

- Water cleanup - Good durability

Spray, roll or brush

To touch, 1 hr. Recoat, 3 hrs. to 28 days. Full cure, 4-7 days. \*Recoat after 28 days: Abrade the surface to ensure proper intercoat adhesion.

< 100 g/L

Clear and white only

47.0% (white) / 43.0% (clear)

 Specular Gloss
 70+@6

 Mixing Ratio
 3.75:1

 Induction Time (25 °C/77 °F)
 15 mins.

 Pot Life (25 °C/77 °F)
 4 hrs.

 Wet Film Thickness
 3.2 - 4.6.

 Dry Film Thickness
 15 - 2.2

 Theoretical Coverage
 3.2 - 4.6

70+ @ 60<sup>0</sup> 3.75:1 15 mins. 4 hrs. 3.2 - 4.6 mils. 1.5 - 2.2 mils. 32.5 - 46.5 sq. m. (350 - 500 sq. ft.)/3.79 L

#### V500/510 Aliphatic Acrylic Urethane



#### 2-Component Aliphatic Acrylic Polyurethane

The ultimate in heavy-duty performance and appearance for demanding industrial and commercial environments that need a showroom finish. Stands up to constant traffic from heavy rubber-tired vehicles and wheeled equipment, the harshest solvents and chemicals, and exterior weather conditions.

- Superior chemical and solvent resistance (including Skydrol hydraulic fluid)
   Outstanding gloss and colour retention
- Outstanding abrasion and impact resistance

Spray, roll or brush

To touch, 2 hrs. Recoat, 8 hrs.-72 hrs. Full service, 24-48 hrs. \*Recoat after 72 hours: Abrade the surface to ensure proper intercoat adhesion.

Gloss < 250 g/L Semi-Gloss < 340 g/L

Available (IM colorant)

V500 gloss 72.0% / V510 semi-gloss 61.0%

Specular Gloss Mixing Ratio Induction Time (25 °C/77 °F) Pot Life (25 °C/77 °F)

Pot Life (25 °C/77 °F) Wet Film Thickness Dry Film Thickness

Theoretical Coverage

Gloss 85 + @ 60° SG 55-65 @ 60° 4.2:1 15 mins. Gloss 3 hrs. SG 3-4 hrs. 3.2 - 4.6 mils. Gloss 2.3 - 3.3 mils. SG 2.0 - 2.8 mils. 3.2.5 - 46.5 sq. m. (350 - 500 sq. ft.)/3.79 L

## Prep & Repair

#### V600 Oil & Grease Emulsifier

**Usage:** Concentrated cleaner and degreaser, extremely effective in lifting, removing and capturing oil, grease, fats and animal by-products.

#### Features:

- Concentrated -- mixes with water for heavy-duty or light cleaning
- Penetrates deep to "lift out" residue

**Finish Products** 

• Easily rinsed or vacuumed up with a wet/dry vacuum

#### Data:

Contains Spread Rate/3.79 L Mixing Ratio Dwell Time Surfactant/Emulsifiers 9.3 sq. m. (100 sq. ft.) 11:1 Heavy-Duty 15:1 Light Cleaning 15-30 min.

#### V630 Anti-Slip Aggregate

**Usage:** This specifically formulated anti-slip aggregate is designed to elevate the foot or wheel on a damp or wet surface, permitting the water to escape instead of causing the foot or wheel to hydroplane.

#### Features:

- Hard, angular granules for durability and slip resistance
- Lightweight and free of silica
- Compatible with all floor coatings
- Spark resistant

# Mix Ratio Table

#### Data:

Contains Particle Size Broadcast

Nepheline Syenite #16 By hand or other methods

| PRODUCT NUMBER            | PRODUCT NUMBER | MIXING | A COMPONENT | A COMPONENT      | B COMPONENT | B COMPONENT      | TOTAL VOLUME     |
|---------------------------|----------------|--------|-------------|------------------|-------------|------------------|------------------|
| A COMPONENT               | B CATALYST     | RATIO  | ORDER SIZE  | VOLUME           | ORDER SIZE  | VOLUME           | MIXED YIELD      |
| V157.80                   | V157.90        | 4:1    | 001<br>005  | 3.03 L<br>15.2 L | 004<br>001  | 0.76 L<br>3.79 L | 3.79 L<br>18.9 L |
| V160.xx                   | V160.90        | 1:1    | 001         | 3.79 L           | 001         | 3.79 L           | 7.58 L           |
| V400.xx                   | V400.90        | 1:1    | 001         | 3.79 L           | 001         | 3.79 L           | 7.58 L           |
| V410.01                   | V410.90        | 1:1    | 001         | 3.79 L           | 001         | 3.79 L           | 7.58 L           |
| V430.00                   | V430.90        | 1.66:1 | 002<br>005  | 4.17 L<br>10.4 L | 001<br>002  | 2.50 L<br>6.33 L | 6.67 L<br>16.8 L |
| V430.xx                   | V430.90        | 2:1    | 002<br>005  | 5.04 L<br>12.6 L | 001<br>002  | 2.50 L<br>6.33 L | 7.58 L<br>18.9 L |
| V440.xx                   | V440.90        | 3:1    | 001<br>005  | 2.84 L<br>11.4 L | 004<br>001  | 0.95 L<br>3.79 L | 3.79 L<br>15.2 L |
| V500.xx                   | V500.90        | 4.2:1  | 001<br>005  | 3.03 L<br>15.2 L | 004<br>001  | 0.76 L<br>3.79 L | 3.79 L<br>18.9 L |
| V510.xx                   | V510.90        | 4:1    | 001         | 2.88 L           | 004         | 0.76 L           | 3.64 L           |
| V520.xx                   | V520.90        | 5:1    | 001         | 3.15 L           | 004         | 0.64 L           | 3.79 L           |
| V540.xx                   | V540.90        | 3.75:1 | 001         | 2.84 L           | 004         | 0.76 L           | 3.60 L           |
| PRIMERS AND INTERMEDIATES |                |        |             |                  |             |                  |                  |
| V150.xx                   | V150.90        | 1:1    | 001         | 3.79 L           | 001         | 3.79 L           | 7.58 L           |
| V155.00                   | V155.90        | 3:1    | 001         | 2.84 L           | 004         | 0.95 L           | 3.79 L           |
| V156.00                   | V156.90        | 4.3:1  | 001<br>005  | 2.99 L<br>15.2 L | 004<br>001  | 0.68 L<br>3.52 L | 3.68 L<br>18.7 L |
| V163.01                   | V163.90        | 1:1    | 001         | 3.79 L           | 001         | 3.79 L           | 7.58 L           |





### **Commercial Flooring Systems**

Benjamin Moore<sup>®</sup> Corotech<sup>®</sup> High-Performance Flooring Systems are designed for application by professionals in commercial and industrial facilities, as well as in select residential spaces. These products enhance appearance and provide lasting protection for cleaner, safer, brighter and more productive environments.

This *Flooring Systems Product Guide* will help you choose the right Corotech product for different projects and needs. Your Benjamin Moore Corotech retailer or Benjamin Moore specialty coatings representative can assist you further or guide you through unique project considerations, including the most important part of the flooring process – thorough and effective preparation.

# Notes





## **Commercial Flooring Systems**

#### **Printed Literature**

Corotech<sup>®</sup> Industrial Ready-Mix Colour Selections Card

Corotech Product Guide (includes all products)

Corotech Floor Systems Prep, Application & Troubleshooting Guide

#### Online Tools

benjaminmoore.ca

- Technical data sheets
- Safety data sheets
- Guide Specs (CSI format)
- Floor Systems Prep, Application & Troubleshooting Guide
- MPI info by product

#### **In-Person Support**

- Benjamin Moore® Corotech® retailers (locate the retailer nearest you at benjaminmoore.ca)
- Call 1-866-708-9180

Add value to commercial, industrial and select residential spaces by protecting and beautifying the floors. From clear high-build epoxies that give depth and beauty to natural concrete, to pigmented thinner films that roll on with no special tools, Benjamin Moore<sup>®</sup> Corotech<sup>®</sup> flooring products enhance appearance and provide lasting protection.

This *Flooring Systems Product Guide* will help you choose the right Corotech product for your flooring project. For additional expert guidance, talk to your Benjamin Moore Corotech retailer or reference the tools and literature listed above.

To learn about the entire portfolio of Corotech high-performance primers, epoxies, urethanes and more, visit benjaminmoore.ca or talk to your retailer.



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